

## Integrated Dairy Solutions Case Stacker



### Key Features

- Dual or single stack
- PLC controlled with Ethernet
- Controlled lift mechanism
- Corrosion-resistant construction
- Hydraulic or pneumatic operation
- 4-Sided stack guide prevents stack tips
- 13" x 13" or 13" x 19" case

# Integrated Dairy Solutions

## Case Stacker

The Thiele / Edmeyer stainless steel Stacker is a ruggedly constructed machine, designed to stack individual dairy plastic cases up to 7 high.

The cantilever-designed stacker has a centered lift cylinder to prevent binding during the lifting of the stacks.

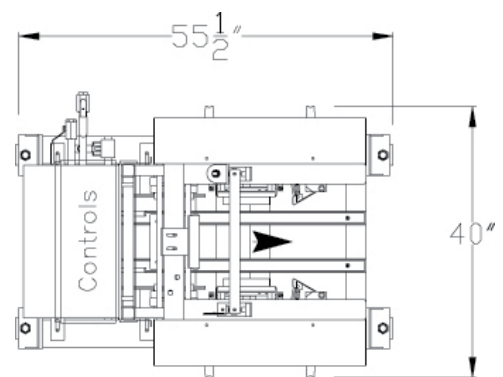
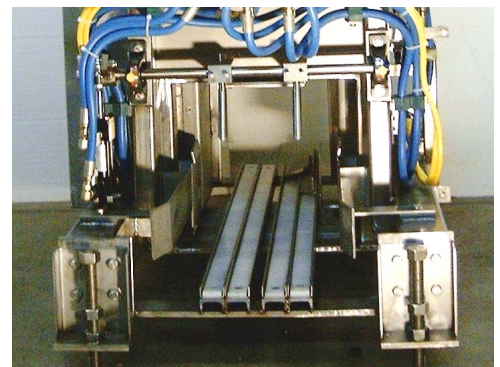
As stacks are brought in, they are positioned and raised onto catch fingers allowing the next case to be indexed.

Once the stack has the correct number of cases stacked, the stack is lowered onto the transport chain. On a dual stacker, 2 rows of cases are stacked simultaneously.

### Optional Features

- Single or dual stacker
- Slide down attachments
- U.L. approved

Specifications
<b>Production Speed</b>
Up to 30 cases per minute (depending on conveyor speed)
<b>Stack Height</b>
Up to 7 high
<b>Hydraulic Usage</b>
9 gpm max at 600 psi
<b>Electrical Requirements</b>
110v control circuit
<b>Pneumatic Requirements</b>
90 psi



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