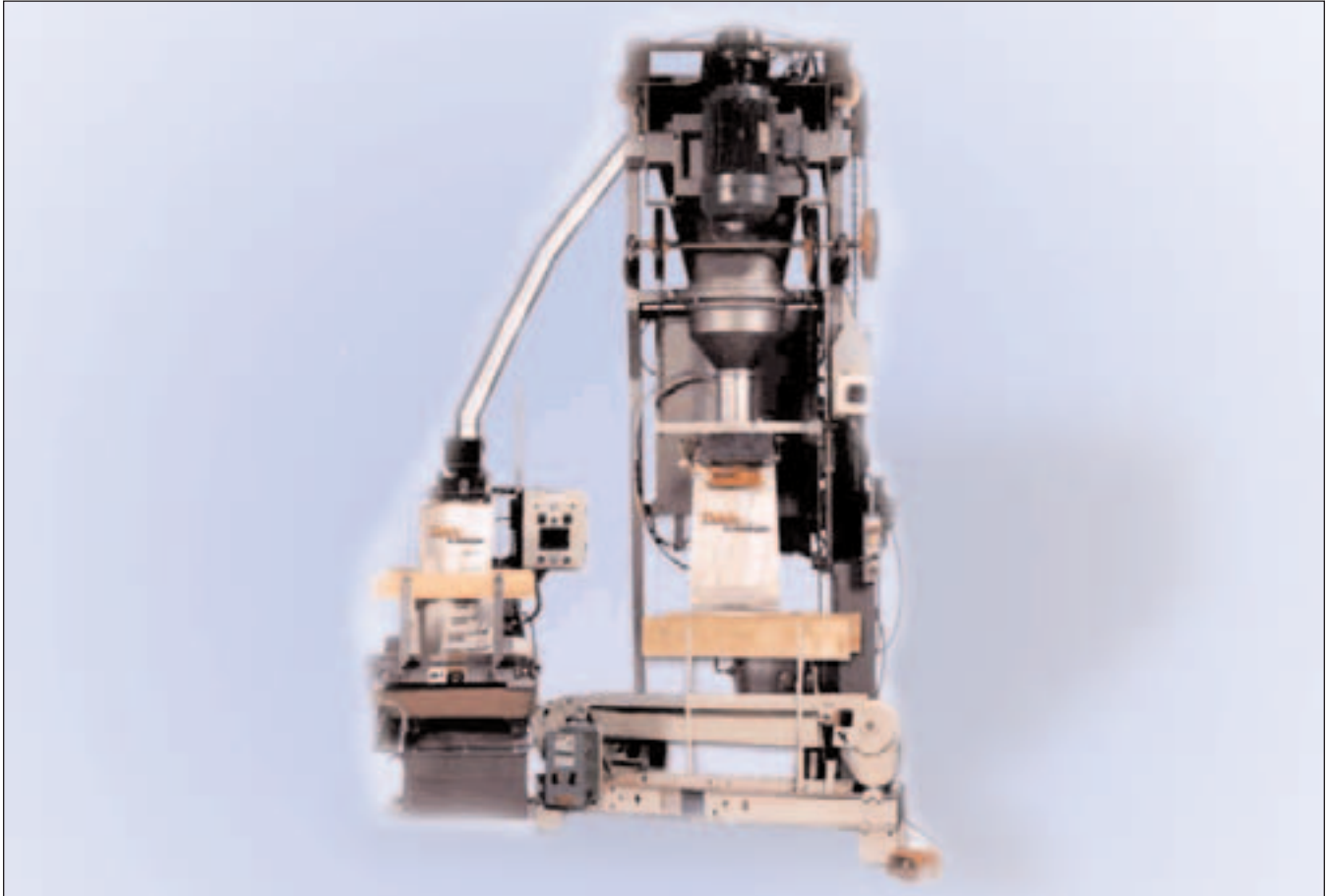


Packer Aide System

Series 3333 Auger Packer Series 3321 Trim-Weigh



Standard Features:

- Fills up to twelve 100 lb bags per minute
- Accurate within +/- 2 oz. At 2 Sigma (95% of weighings)
- Handles textile and paper bags from 50 to 140 lbs (22.7 kg) capacity for 25 lb consult factory
- Trim-weigh scale provides digital feedback
 - Automatically compensates for product changes or supply
 - Controls sense trends in pre-weights and start corrections
- Continuous running motor conserves power
- Product is packed under pressure to compact product into bags
- Specially designed augers for uniform packing of product
- Exceptionally clean operation
 - Augers are self-cleaning
 - No dead spots to breed infestation
- Textile fork supports bottom of textile bags
- Wrap-around type bag holder positively grips all types of bags
- Counter provides visual record of production – easily resets to zero

Barry-Wehmiller

Packer Aide System

Series 3333 Auger Packer

Series 3321 Trim-Weigh

Thiele Technologies' Packer-Aid System has served the milling industry in packaging hard and soft wheat flour as well as many bakery mixes for over 25 years.

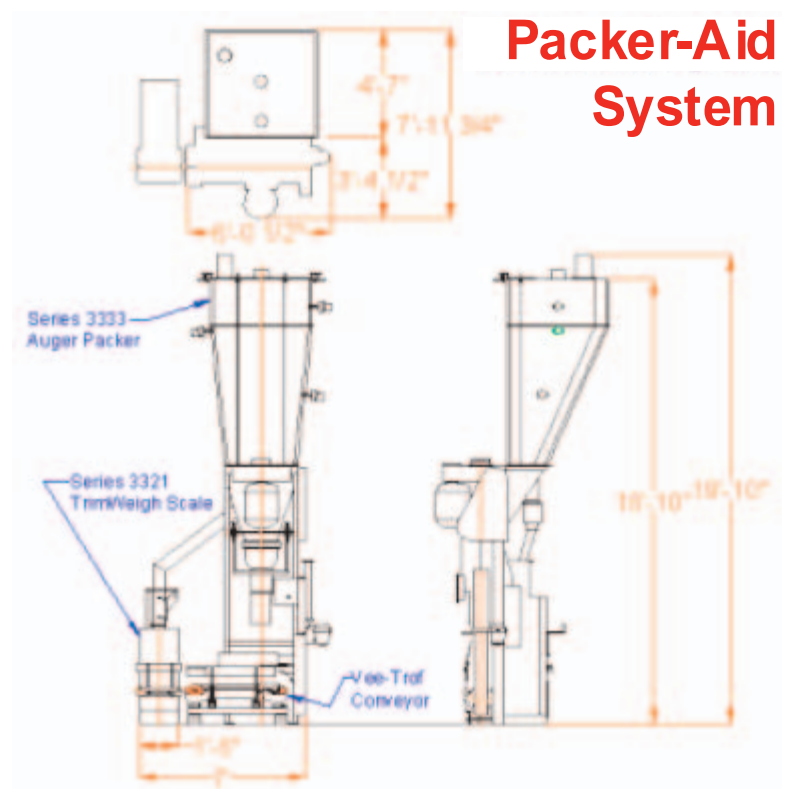
The Series 3333 Auger Packer delivers the product to 98% of the weight desired. The Series 3321 Trim-Weigh Scale, with an approximate two second dribble, provides the remaining product needed to obtain the required weight.

Optional single and dual head sewing pedestals and the Thiele Vee-Trof conveyor are available for a complete, economical packaging line.

Optional Equipment

- SERIES 3318 VEE-TROF CONVEYOR
- SINGLE-HEAD SEWING PEDESTAL
- DUAL-HEAD PEDESTAL FOR QUICK CHANGE WHEN SWITCHING FROM PAPER TO TEXTILE SEWING OR FOR A QUICK-CHANGE SPARE HEAD
- SERIES 4600 AEROSEAL BAG CLOSER - FOR PINCH-BOTTOM MULTIWALL BAGS WITH PRE-APPLIED ADHESIVE

Specifications	
ELECTRICAL REQUIREMENTS	
Total system, less closing equipment	
Input Power	One power source, 240/480 Volt, 3 phase, 60 Hz
Control Power	120 volt obtained through packer control transformer
Maximum Current Draw	240 volt @ 60 amps 480 volt @ 30 amps
AIR REQUIREMENTS	
Operating Pressure	80 psi (5.4 atm)
Line Pressure	90 psi (6.1 atm)
Free Air Per Cycle	50 cubic feet (1400 liters) per minute at 10 bags per minute



All sales are subject to our prevailing terms and conditions. Illustrations and specifications are subject to change without notice. Machines shown without guards are for illustrative purposes only. Guards are supplied and must be in place before installation.

Thiele Technologies, Inc.

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