

## Automatic Open-Mouth Bagger Series 7115XC



*Shown with optional exit belt assembly*



*Transport Mechanism*

### Standard Features:

- Operator-friendly interface simplifies fine-tuning
- Simple in-line design delivers total bag control for faster filling and better seals
- Single adjustable carriage handles paper or poly bags in widths from 11" to 20"
- Filling spout moves into bag for fast filling with minimal dust
- Simple vacuum transducers replace vacuum pumps, motors, switches, valves, starters, and filters
- Bag infeed system delivers accurate placement even if bags are wrinkled or stacked inconsistently
- Shaker/saddle design cuts adjustment time and improves product settling
- Fewer parts and less downtime
- Fast and easy tool-free changeover

## Barry-Wehmiller

ACCRAPLY

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SCALE ANGELUS

Thiele  
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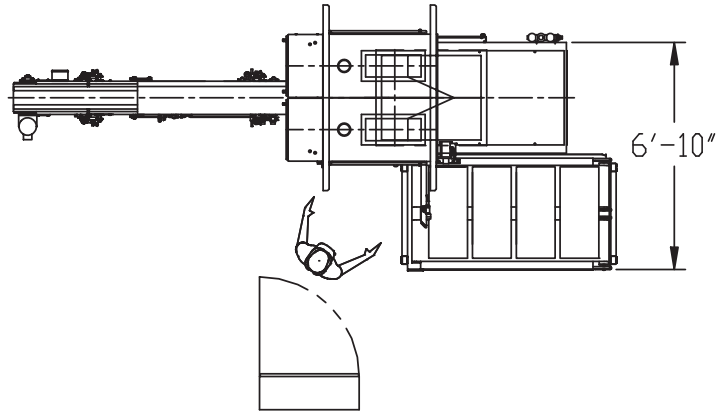
Marquip Ward United

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# Automatic Open-Mouth Bagger Series 7115XC

Thiele's Series 7115XC Automatic Open-Mouth Bagger is a simple, reliable, highly accurate system for bagging free-flowing products in 20 to 100 lb. paper, poly, or woven polypropylene bags at speeds of up to 20 bags per minute.

The simple in-line design provides total bag control throughout the placement, opening, filling, and reforming operation. Spillage is virtually eliminated, maintenance is simple, and tool-free changeovers take only minutes. Even dusty products are not a problem. The system's specialized "duck bill" filling spout moves into the bag prior to filling, which reduces blow-back and dusting.



Note: Model 7115 shown with optional closing conveyor

## Specifications

### PRODUCTION SPEED

Up to 20 bags per minute

### BAG SIZES PAPER BAGS PLASTIC BAGS

BAG SIZES	PAPER BAGS	PLASTIC BAGS
Face Width	11" to 20" (279 mm to 508 mm)	11" to 20" (279 mm to 508 mm)
Bag Length	PBOM: 21" to 42" (533 mm to 1067 mm) SOM: 20" to 41" (508 mm to 1016 mm)	20" to 40" (508 mm to 1016 mm)

### ELECTRICAL REQUIREMENTS

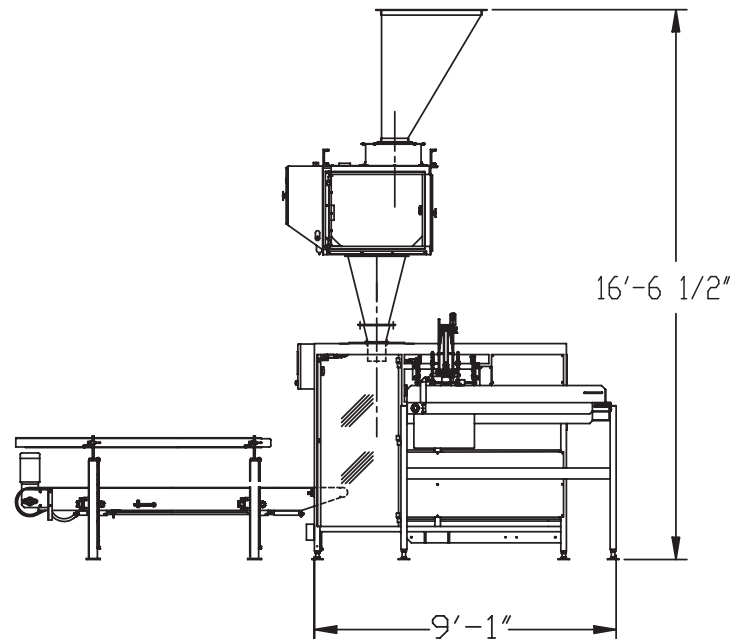
Input Power	240/480 volts, 3 phase, 60 Hz
Control Circuit	24 VDC (from internal power supply)
Maximum Current Draw	240 volt 22 amps 480 volt 11 amps

### AIR REQUIREMENTS

Operating Pressure	80 psi
Line Pressure	90 psi (6.1 atm)
Free Air/Cycle	1.4 cubic feet (39.2 liters)

### WEIGHT

Approximately 5,400 lbs. (2,449 kg)



All sales are subject to our prevailing terms and conditions. Illustrations and specifications are subject to change without notice. Machines shown without guards are for illustrative purposes only. Guards are supplied and must be in place before operation.

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