

NEWS FOR IMMEDIATE RELEASE

For additional information, please contact:

Thiele Technologies, Inc.
Todd Sandell
(612) 782-1200

315 27th Avenue NE
Minneapolis, MN 55418 USA

Phone: (612) 782-1200
Fax: (612) 782-1209
E-Mail: sales@thieletech.com
Web Site: www.thieletech.com

THIELE TECHNOLOGIES INSTALLS ALL- SERVO INTERMITTENT MOTION CASEPACKER.

SAINT LOUIS – March 21, 2005 - Thiele Technologies, a Barry-Wehmiller company and a leader in the design and application of packaging machinery technology, recently announced the shipment of its all-servo intermittent motion casepacker. The Thiele intermittent motion fully automatic case packaging system is designed to end-load or side-load a variety of products into a wraparound, RSC, or tray style corrugated blank. Its complete servo package consists of seven servo strategically located to drive and communicate with all moving machine components.

Todd Sandell, VP of Sales & Marketing, Thiele Technologies, said, "We replaced our mechanical line shaft with servos and found we were able to increase our output production speed by 15%. This machine is designed to handle a wide range of cases with changeover being minimized through the HMI." The ServoPro IM has been well received by the packaging industry, and Thiele already has an order for a second machine.

Features of the ServoPro include:

- Touchscreen with SCADA Data Communication
- Digital indicators and calibrated scales
- Full length polycarbonate guard package
- Integrates with Thiele Cartoners
and Shrink Bundlers
- Speeds up to 35 cpm



THIELE TECHNOLOGIES INTRODUCES THE Z-PRO CASEPACKER

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ABOUT THIELE TECHNOLOGIES INC.

Thiele Technologies, Inc. provides advanced high-speed packaging automation solutions to a variety of industries around the globe, including fresh and frozen food, dairy, bakery, pet food, beverage, horticultural, paper goods, pharmaceutical, medical devices, cosmetics, consumer mailing and collating, paint and petro chemicals. With more than 70 years of service, Thiele leads the industry in the design, manufacture and integration of placing, bagging, cartoning, case packing and palletizing equipment.

ABOUT BARRY-WEHMILLER

Barry-Wehmiller Companies, Inc. is the leading packaging automation group in the Western Hemisphere. Barry-Wehmiller's unique packaging capabilities and approach to the market are made possible through nine interactive divisions: **Accraply**, a leading manufacturer of automatic labeling systems; **Barry-Wehmiller International Resources**, a leading information technology services provider and e-business solutions developer; **Design Group**, a world leader in the design, installation, and commissioning of integrated systems for the packaging industry; **Fleetwood**, a leading supplier of conveying systems and specialty equipment; **Hayssen Packaging Technologies**, a form/fill/seal technologies and services leader for more than 90 years, **MarquipWardUnited**, a major manufacturer of equipment for the corrugated and folded carton industries; **Pneumatic Scale**, a leading producer of fillers, cappers, can seamers, shrink-wrappers, change parts, feedscrews and servo technology; **Thiele Technologies**, a leading provider of cartoning, case packing, bundling, filling, friction feeding, placing, automated bag handling, packaging, and palletizing equipment;

In 2005, the combination of organic and acquisition growth is expected to grow annual revenues to more than \$530,000,000 for the first time in the Company's 118-year history, with over \$120M of that in global markets.